## SIEMENS

## Data sheet

## 6ES7516-3AN02-0AB0



SIMATIC S7-1500, CPU 1516-3 PN/DP, central processing unit with 1 MB work memory for program and 5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFIBUS, 10 ns bit performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1516-3 PN/DP
HW functional status	FS01
Firmware version	V2.9
Product function	
<ul> <li>I&amp;M data</li> </ul>	Yes; I&M0 to I&M3
Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 375 $\mu s$ (distributed) and 1 ms (central)
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	V17 (FW V2.9) / V16 (FW V2.8) or higher; with older TIA Portal versions configurable as 6ES7516-3AN01-0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
<ul> <li>Repeat rate, min.</li> </ul>	1/s
Input current	
Current consumption (rated value)	0.85 A
Current consumption, max.	1.1 A
Inrush current, max.	2.4 A; Rated value
l²t	0.02 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	6.7 W
Power loss	
Power loss, typ.	7 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	

<ul> <li>integrated (for program)</li> </ul>	1 Mbyte
<ul> <li>integrated (ior program)</li> <li>integrated (for data)</li> </ul>	5 Mbyte
Load memory	o moyte
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
	10 ns
for bit operations, typ.	
for word operations, typ.	12 ns
for fixed point arithmetic, typ.	16 ns
for floating point arithmetic, typ.	64 ns
CPU-blocks	
Number of elements (total)	8 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
<ul> <li>Number range</li> </ul>	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	1 Mbyte
FC	
Number range	0 65 535
• Size, max.	1 Mbyte
OB	
• Size, max.	1 Mbyte
<ul> <li>Number of free cycle OBs</li> </ul>	100
Number of time alarm OBs	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 250 µs
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	3
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
Number of startup OBs	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
	2 046
Retentivity — adjustable	Yes
IEC counter • Number	Any (only limited by the main memory)
	Any (only limited by the main memory)
Retentivity	Voo
— adjustable	Yes
S7 times	2.049
Number     Retentivity	2 048
Retentivity	Voc
— adjustable IEC timer	Yes
Number	Any (only limited by the main memory)
	Any (only limited by the main memory)
Retentivity	Voc
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; In total; available retentive memory for bit memories, timers,
Extended refer the data area (inclusion of the second	counters, DBs, and technology data (axes): 472 KB
Extended retentive data area (incl. timers, counters, flags), max.	5 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
• Size, max.	16 kbyte
	TO NOTIO

Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
<ul> <li>Retentivity adjustable</li> </ul>	Yes
Retentivity preset	No
Local data	
• per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	20 khuto: All inpute are in the process image
<ul><li>Inputs</li><li>Outputs</li></ul>	32 kbyte; All inputs are in the process image 32 kbyte; All outputs are in the process image
per integrated IO subsystem	52 kbyte, All outputs are in the process image
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	,
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
<ul><li>integrated</li><li>Via CM</li></ul>	<ol> <li>8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total</li> </ol>
Number of IO Controllers	
integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
<ul> <li>Rack</li> <li>Modules per rack, max.</li> </ul>	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Туре	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Тур.: 2 s
Operating hours counter • Number	16
Number Clock synchronization	
supported	Yes
• to DP, master	Yes
• in AS, master	Yes
• in AS, slave	Yes
<ul> <li>on Ethernet via NTP</li> </ul>	Yes
Interfaces	
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X1
Number of ports	2
integrated switch	Yes
Protocols	Voc IDv4
IP protocol     PROFINET IO Controller	Yes; IPv4 Yes
PROFINET IO Controller     PROFINET IO Device	Yes
SIMATIC communication	Yes

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Open IE communication	Ves: Optionally also encrypted
<ul> <li>Open IE communication</li> <li>Web server</li> </ul>	Yes; Optionally also encrypted Yes
Media redundancy	Yes
PROFINET IO Controller	165
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
- Prioritized startup	Yes; Max. 32 PROFINET devices
- Number of connectable IO Devices, max.	256; In total, up to 1 000 distributed I/O devices can be connected via
	AS-i, PROFIBUS or PROFINET
<ul> <li>— Of which IO devices with IRT, max.</li> </ul>	64
<ul> <li>— Number of connectable IO Devices for RT,</li> </ul>	256
max.	
— of which in line, max.	256
— Number of IO Devices that can be	8; in total across all interfaces
simultaneously activated/deactivated, max.	8
— Number of IO Devices per tool, max.	8 The minimum value of the undate time also depends on communication
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the
	quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 $\mu$ s to 4 ms; Note: In the case of IRT with isochronous mode, the
	minimum update time of 375 $\mu s$ of the isochronous OB is decisive
— for send cycle of 500 μs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
<ul> <li>With IRT and parameterization of "odd" send</li> </ul>	Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 375 $\mu$ s, 625
cycles	µs 3 875 µs)
Update time for RT	250 us to 128 ms
— for send cycle of 250 µs	250 μs to 128 ms 500 μs to 256 ms
— for send cycle of 500 μs — for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 2 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
— Number of IO Controllers with shared device,	4
max.	
- activation/deactivation of I-devices	Yes; per user program
— Asset management record	Yes; per user program
2. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X2
Number of ports	1
integrated switch	No
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— PG/OP communication	Yes

<ul> <li>— Isochronous mode</li> </ul>	No
— Direct data exchange	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Number of connectable IO Devices, max.	32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>— Number of connectable IO Devices for RT, max.</li> </ul>	32
— of which in line, max.	32
— Number of IO Devices that can be	8: in total across all interfaces
simultaneously activated/deactivated, max.	-,
- Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication
	share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	quantity of configured user data
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
<ul> <li>— Number of IO Controllers with shared device,</li> </ul>	4
max.	
<ul> <li>activation/deactivation of I-devices</li> </ul>	Yes; per user program
<ul> <li>Asset management record</li> </ul>	Yes; per user program
3. Interface	
Interface types	
• RS 485	Yes; X3
Number of ports	1
Protocols	
PROFIBUS DP master	Yes
PROFIBUS DP slave	No
SIMATIC communication	Yes
PROFIBUS DP master	
Number of connections, max.	48; for the integrated PROFIBUS DP interface
<ul> <li>Number of DP slaves, max.</li> </ul>	125; In total, up to 1 000 distributed I/O devices can be connected via
	AS-i, PROFIBUS or PROFINET
Services	
— PG/OP communication	Yes
— Equidistance	Yes
<ul> <li>— Equidistance</li> <li>— Isochronous mode</li> </ul>	Yes Yes
•	
<ul> <li>Isochronous mode</li> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
— Isochronous mode     — Activation/deactivation of DP slaves Interface types	Yes
— Isochronous mode     — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet)	Yes Yes
<ul> <li>Isochronous mode         <ul> <li>Activation/deactivation of DP slaves</li> </ul> </li> <li>Interface types</li> <li>RJ 45 (Ethernet)         <ul> <li>100 Mbps</li> </ul> </li> </ul>	Yes Yes Yes
<ul> <li>– Isochronous mode</li> <li>– Activation/deactivation of DP slaves</li> </ul> Interface types RJ 45 (Ethernet) <ul> <li>100 Mbps</li> <li>Autonegotiation</li> </ul>	Yes Yes Yes Yes
<ul> <li>– Isochronous mode         <ul> <li>– Activation/deactivation of DP slaves</li> </ul> </li> <li>Interface types</li> <li>RJ 45 (Ethernet)         <ul> <li>100 Mbps</li> <li>Autonegotiation</li> <li>Autocrossing</li> </ul> </li> </ul>	Yes Yes Yes Yes Yes
<ul> <li>Isochronous mode         <ul> <li>Activation/deactivation of DP slaves</li> </ul> </li> <li>Interface types         <ul> <li>RJ 45 (Ethernet)</li> <li>100 Mbps</li> <li>Autonegotiation</li> <li>Autocrossing</li> <li>Industrial Ethernet status LED</li> </ul> </li> </ul>	Yes Yes Yes Yes
<ul> <li>– Isochronous mode         <ul> <li>Activation/deactivation of DP slaves</li> </ul> </li> <li>Interface types</li> <li>RJ 45 (Ethernet)         <ul> <li>100 Mbps</li> <li>Autonegotiation</li> <li>Autocrossing</li> <li>Industrial Ethernet status LED</li> </ul> </li> <li>RS 485</li> </ul>	Yes Yes Yes Yes Yes Yes
<ul> <li>Isochronous mode         <ul> <li>Activation/deactivation of DP slaves</li> </ul> </li> <li>Interface types</li> <li>RJ 45 (Ethernet)         <ul> <li>100 Mbps</li> <li>Autonegotiation</li> <li>Autocrossing</li> <li>Industrial Ethernet status LED</li> </ul> </li> <li>RS 485         <ul> <li>Transmission rate, max.</li> </ul> </li> </ul>	Yes Yes Yes Yes Yes
<ul> <li>– Isochronous mode         <ul> <li>– Activation/deactivation of DP slaves</li> </ul> </li> <li>Interface types</li> <li>RJ 45 (Ethernet)         <ul> <li>100 Mbps</li> <li>Autonegotiation</li> <li>Autocrossing</li> <li>Industrial Ethernet status LED</li> </ul> </li> <li>RS 485         <ul> <li>Transmission rate, max.</li> </ul> </li> <li>Protocols</li> </ul>	Yes Yes Yes Yes Yes Yes Yes
<ul> <li>– Isochronous mode         <ul> <li>Activation/deactivation of DP slaves</li> </ul> </li> <li>Interface types         <ul> <li>RJ 45 (Ethernet)</li> <li>100 Mbps</li> <li>Autonegotiation</li> <li>Autocrossing</li> <li>Industrial Ethernet status LED</li> </ul> </li> <li>RS 485         <ul> <li>Transmission rate, max.</li> </ul> </li> <li>Protocols</li> <li>PROFIsafe</li> </ul>	Yes Yes Yes Yes Yes Yes
<ul> <li>Isochronous mode         <ul> <li>Activation/deactivation of DP slaves</li> </ul> </li> <li>Interface types</li> <li>RJ 45 (Ethernet)         <ul> <li>100 Mbps</li> <li>Autonegotiation</li> <li>Autocrossing</li> <li>Industrial Ethernet status LED</li> </ul> </li> <li>RS 485         <ul> <li>Transmission rate, max.</li> </ul> </li> <li>Protocols</li> <li>PROFIsafe</li> <li>Number of connections</li> </ul>	Yes Yes Yes Yes Yes Yes 12 Mbit/s
<ul> <li>Isochronous mode         <ul> <li>Activation/deactivation of DP slaves</li> </ul> </li> <li>Interface types</li> <li>RJ 45 (Ethernet)         <ul> <li>100 Mbps</li> <li>Autonegotiation</li> <li>Autocrossing</li> <li>Industrial Ethernet status LED</li> </ul> </li> <li>RS 485         <ul> <li>Transmission rate, max.</li> </ul> </li> <li>Protocols</li> <li>PROFIsafe</li> <li>Number of connections, max.</li> </ul>	Yes Yes Yes Yes Yes Yes Yes No 256; via integrated interfaces of the CPU and connected CPs / CMs
<ul> <li>Isochronous mode         <ul> <li>Activation/deactivation of DP slaves</li> </ul> </li> <li>Interface types</li> <li>RJ 45 (Ethernet)         <ul> <li>100 Mbps</li> <li>Autonegotiation</li> <li>Autocrossing</li> <li>Industrial Ethernet status LED</li> </ul> </li> <li>RS 485         <ul> <li>Transmission rate, max.</li> </ul> </li> <li>PROFIsafe         <ul> <li>Number of connections, max.</li> <li>Number of connections reserved for ES/HMI/web</li> </ul> </li> </ul>	Yes Yes Yes Yes Yes Yes Yes No 256; via integrated interfaces of the CPU and connected CPs / CMs 10
<ul> <li>Isochronous mode         <ul> <li>Activation/deactivation of DP slaves</li> </ul> </li> <li>Interface types</li> <li>RJ 45 (Ethernet)         <ul> <li>100 Mbps</li> <li>Autonegotiation</li> <li>Autocrossing</li> <li>Industrial Ethernet status LED</li> </ul> </li> <li>RS 485         <ul> <li>Transmission rate, max.</li> </ul> </li> <li>PROFIsafe         <ul> <li>Number of connections, max.</li> <li>Number of connections reserved for ES/HMI/web</li> <li>Number of connections via integrated interfaces</li> </ul> </li> </ul>	Yes Yes Yes Yes Yes Yes Yes 12 Mbit/s 256; via integrated interfaces of the CPU and connected CPs / CMs 10 128
<ul> <li>Isochronous mode         <ul> <li>Activation/deactivation of DP slaves</li> </ul> </li> <li>Interface types</li> <li>RJ 45 (Ethernet)         <ul> <li>100 Mbps</li> <li>Autonegotiation</li> <li>Autocrossing</li> <li>Industrial Ethernet status LED</li> </ul> </li> <li>RS 485         <ul> <li>Transmission rate, max.</li> </ul> </li> <li>Protocols</li> <li>PROFIsafe</li> <li>Number of connections, max.</li> <li>Number of connections reserved for ES/HMI/web</li> <li>Number of connections via integrated interfaces</li> <li>Number of S7 routing paths</li> </ul>	Yes Yes Yes Yes Yes Yes Yes No 256; via integrated interfaces of the CPU and connected CPs / CMs 10
<ul> <li>Isochronous mode         <ul> <li>Activation/deactivation of DP slaves</li> </ul> </li> <li>Interface types</li> <li>RJ 45 (Ethernet)         <ul> <li>100 Mbps</li> <li>Autonegotiation</li> <li>Autocrossing</li> <li>Industrial Ethernet status LED</li> </ul> </li> <li>RS 485         <ul> <li>Transmission rate, max.</li> </ul> </li> <li>Protocols</li> <li>PROFIsafe</li> <li>Number of connections, max.</li> <li>Number of connections reserved for ES/HMI/web</li> <li>Number of connections via integrated interfaces</li> <li>Number of S7 routing paths</li> </ul>	Yes Yes Yes Yes Yes Yes Yes 12 Mbit/s 256; via integrated interfaces of the CPU and connected CPs / CMs 10 128 16
<ul> <li>Isochronous mode         <ul> <li>Activation/deactivation of DP slaves</li> </ul> </li> <li>Interface types</li> <li>RJ 45 (Ethernet)         <ul> <li>100 Mbps</li> <li>Autonegotiation</li> <li>Autocrossing</li> <li>Industrial Ethernet status LED</li> </ul> </li> <li>RS 485         <ul> <li>Transmission rate, max.</li> </ul> </li> <li>Protocols</li> <li>PROFIsafe</li> <li>Number of connections, max.</li> <li>Number of connections reserved for ES/HMI/web</li> <li>Number of connections via integrated interfaces</li> <li>Number of S7 routing paths</li> </ul>	Yes Yes Yes Yes Yes Yes Yes 12 Mbit/s 256; via integrated interfaces of the CPU and connected CPs / CMs 10 128

Media redundancy	
— Media redundancy	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
<ul> <li>MRP interconnection, supported</li> </ul>	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
<ul> <li>— Switchover time on line break, typ.</li> </ul>	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication	
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
S7 routing	Yes
<ul> <li>Data record routing</li> </ul>	Yes
<ul> <li>S7 communication, as server</li> </ul>	Yes
S7 communication, as client	Yes
• User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
- several passive connections per port,	Yes
supported	
<ul> <li>ISO-on-TCP (RFC1006)</li> </ul>	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes: Max. 5 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes; "Medium" license required
OPC UA Client	Yes
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
<ul> <li>Number of connections, max.</li> </ul>	10
<ul> <li>number of nodes of the client interfaces, recommended max.</li> </ul>	2 000
<ul> <li>— Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max.</li> </ul>	300
<ul> <li>— Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> </ul>	20
— Number of elements for one call of OPC_UA_MethodGetHandleList, max.	100
<ul> <li>number of simultaneous calls of the client instructions for session management, per connection, max.</li> </ul>	1
<ul> <li>number of simultaneous calls of the client instructions for data access, per connection, max.</li> </ul>	5
— Number of registerable nodes, max.	5 000
<ul> <li>— Number of registerable method calls of OPC_UA_MethodCall, max.</li> </ul>	100
— Number of inputs/outputs when calling OPC_UA_MethodCall, max.	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password

CDC automatic (and finate (contract))	Vac
— GDS support (certificate management)	Yes
- Number of sessions, max.	48
— Number of accessible variables, max.	100 000
<ul> <li>Number of registerable nodes, max.</li> </ul>	20 000
<ul> <li>Number of subscriptions per session, max.</li> <li>Sampling interval min</li> </ul>	20 100 mg
— Sampling interval, min.	100 ms 200 ms
— Publishing interval, min.	
<ul> <li>— Number of server methods, max.</li> <li>— Number of inputs/outputs per server method,</li> </ul>	50 20
max.	20
— number of monitored items, recommended	2 000; for 1 s sampling interval and 1 s send interval
max.	
<ul> <li>Number of server interfaces, max.</li> </ul>	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
<ul> <li>Number of nodes for user-defined server interfaces, max</li> </ul>	5 000
interfaces, max.	Voc
<ul> <li>Alarms and Conditions         <ul> <li>Number of program alarms</li> </ul> </li> </ul>	Yes 200
— Number of program alarms     — Number of alarms for system diagnostics	100
Further protocols	
MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	64
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm"
	block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
Number of program alarms	1 000
<ul> <li>Number of alarms for system diagnostics</li> </ul>	200
<ul> <li>Number of alarms for motion technology objects</li> </ul>	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Number of breakpoints	0
Status/control	0
· · ·	o Yes
Status/control	
Status/control  • Status/control variable	Yes
Status/control • Status/control variable • Variables	Yes
Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max.	Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max.	Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing	Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables	Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs
Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max.	Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer	Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200
Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer • present	Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes
Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.         — of which control variables, max.         Forcing         • Forcing, variables         • Number of variables, max.         Diagnostic buffer         • present         • Number of entries, max.	Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200
Status/control         • Status/control variable         • Variables         • Number of variables, max.         - of which status variables, max.         - of which control variables, max.         - of which control variables, max.         Forcing         • Forcing, variables         • Number of variables, max.         Diagnostic buffer         • present         • Number of entries, max.         - of which powerfail-proof	Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes
Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — of which powerfail-proof Traces	Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500
Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.         — of which control variables, max.         Forcing         • Forcing, variables         • Number of variables, max.         Diagnostic buffer         • present         • Number of entries, max.         — of which powerfail-proof         Traces         • Number of configurable Traces	Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200
Status/control         • Status/control variable         • Variables         • Number of variables, max.         - of which status variables, max.         - of which control variables, max.         - of which control variables, max.         Forcing         • Forcing, variables         • Number of variables, max.         Diagnostic buffer         • present         • Number of entries, max.         - of which powerfail-proof         Traces         • Number of configurable Traces	Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500
Status/control         • Status/control variable         • Variables         • Number of variables, max.         - of which status variables, max.         - of which control variables, max.         - of which control variables, max.         Forcing         • Forcing, variables         • Number of variables, max.         Diagnostic buffer         • present         • Number of entries, max.         - of which powerfail-proof         Traces         • Number of configurable Traces         Interrupts/diagnostics/status information         Diagnostics indication LED	Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible
Status/control         • Status/control variable         • Variables         • Number of variables, max.         - of which status variables, max.         - of which control variables, max.         - of which control variables, max.         Forcing         • Forcing, variables         • Number of variables, max.         Diagnostic buffer         • present         • Number of entries, max.         - of which powerfail-proof         Traces         • Number of configurable Traces         Interrupts/diagnostics/status information         Diagnostics indication LED         • RUN/STOP LED	Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible
Status/control         • Status/control variable         • Variables         • Number of variables, max.         - of which status variables, max.         - of which control variables, max.         - of which control variables, max.         - of which control variables, max.         Forcing         • Forcing, variables         • Number of variables, max.         Diagnostic buffer         • present         • Number of entries, max.         - of which powerfail-proof         Traces         • Number of configurable Traces         Interrupts/diagnostics/status information         Diagnostics indication LED         • RUN/STOP LED         • ERROR LED	Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes
Status/control         • Status/control variable         • Variables         • Number of variables, max.         - of which status variables, max.         - of which control variables, max.         - of which control variables, max.         - of which control variables, max.         Forcing         • Forcing, variables         • Number of variables, max.         Diagnostic buffer         • present         • Number of entries, max.         - of which powerfail-proof         Traces         • Number of configurable Traces         Interrupts/diagnostics/status information         Diagnostics indication LED         • RUN/STOP LED         • ERROR LED         • MAINT LED	Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes
Status/control         • Status/control variable         • Variables         • Number of variables, max.         - of which status variables, max.         - of which control variables, max.         - of which control variables, max.         - of which control variables, max.         Forcing         • Forcing, variables         • Number of variables, max.         Diagnostic buffer         • present         • Number of entries, max.         - of which powerfail-proof         Traces         • Number of configurable Traces         Interrupts/diagnostics/status information         Diagnostics indication LED         • RUN/STOP LED         • ERROR LED         • MAINT LED         • STOP ACTIVE LED	Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes
Status/control         • Status/control variable         • Variables         • Number of variables, max.         - of which status variables, max.         - of which control variables, max.         - of which control variables, max.         - of which control variables, max.         Forcing         • Forcing, variables         • Number of variables, max.         Diagnostic buffer         • present         • Number of entries, max.         - of which powerfail-proof         Traces         • Number of configurable Traces         Interrupts/diagnostics/status information         Diagnostics indication LED         • RUN/STOP LED         • ERROR LED         • MAINT LED         • STOP ACTIVE LED         • Connection display LINK TX/RX	Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes
Status/control         • Status/control variable         • Variables         • Number of variables, max.         - of which status variables, max.         - of which control variables, max.         - of which control variables, max.         - of which control variables, max.         Forcing         • Forcing, variables         • Number of variables, max.         Diagnostic buffer         • present         • Number of entries, max.         - of which powerfail-proof         Traces         • Number of configurable Traces         Interrupts/diagnostics/status information         Diagnostics indication LED         • RUN/STOP LED         • ERROR LED         • MAINT LED         • STOP ACTIVE LED         • Connection display LINK TX/RX	Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes
Status/control         • Status/control variable         • Variables         • Number of variables, max.         - of which status variables, max.         - of which control variables, max.         - of which control variables, max.         - of which control variables, max.         Forcing         • Forcing, variables         • Number of variables, max.         Diagnostic buffer         • present         • Number of entries, max.         - of which powerfail-proof         Traces         • Number of configurable Traces         Interrupts/diagnostics/status information         Diagnostics indication LED         • RUN/STOP LED         • ERROR LED         • MAINT LED         • STOP ACTIVE LED         • Connection display LINK TX/RX	Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes

<ul> <li>Number of available Motion Control resources for technology objects</li> </ul>	2 400
<ul> <li>Required Motion Control resources</li> </ul>	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
	160
— per cam track	
— per probe	40
Positioning axis	
<ul> <li>— Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	7
<ul> <li>— Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	14
Controller	
<ul> <li>PID_Compact</li> </ul>	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	···, ·································
High-speed counter	Yes
	105
Ambient conditions	
Ambient temperature during operation	
<ul> <li>horizontal installation, min.</li> </ul>	-25 °C; No condensation
<ul> <li>horizontal installation, max.</li> </ul>	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
<ul> <li>vertical installation, min.</li> </ul>	-25 °C; No condensation
<ul> <li>vertical installation, max.</li> </ul>	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
	display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
<ul> <li>Installation altitude above sea level, max.</li> </ul>	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	No.
Programming language — LAD	Yes
Programming language — LAD — FBD	Yes
Programming language — LAD — FBD — STL	Yes Yes
Programming language — LAD — FBD — STL — SCL	Yes
Programming language — LAD — FBD — STL	Yes Yes
Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection	Yes Yes Yes
Programming language — LAD — FBD — STL — SCL — GRAPH	Yes Yes Yes
Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection	Yes Yes Yes Yes
Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection	Yes Yes Yes Yes
Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection	Yes Yes Yes Yes Yes
Programming language 	Yes Yes Yes Yes Yes
Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data	Yes Yes Yes Yes Yes Yes
Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection • Block protection • protection of confidential configuration data • Password for display	Yes Yes Yes Yes Yes Yes Yes
Programming language - LAD - FBD - STL - SCL - GRAPH Know-how protection • User program protection/password protection • User program protection/password protection • Copy protection • Block protection • Block protection • Protection of confidential configuration data • Password for display • Protection level: Write protection	Yes Yes Yes Yes Yes Yes Yes Yes
Programming language - LAD - FBD - STL - SCL - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection • Block protection • Disception • Protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
Programming language - LAD - FBD - STL - SCL - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Block protection • Protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
Programming language - LAD - FBD - STL - SCL - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Write protection • Protection level: Complete protection • Protection level: Complete protection • programming / cycle time monitoring / header	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
Programming language - LAD - FBD - STL - SCL - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Block protection • protection of confidential configuration data • password for display • Protection level: Write protection • Protection level: Write protection • Protection level: Complete protection • Protection level: Complete protection • lower limit	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
Programming language - LAD - FBD - STL - SCL - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection • Protection level: Complete protection • Protection level: Complete protection • Protection level: Devel: Protection • Protection level: Complete protection • Protection level: Complete protection	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
Programming language - LAD - FBD - STL - SCL - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Block protection • protection of confidential configuration data • password for display • Protection level: Write protection • Protection level: Write protection • Protection level: Complete protection • Protection level: Complete protection • lower limit	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
Programming language - LAD - FBD - STL - SCL - GRAPH Know-how protection • User program protection/password protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
Programming language - LAD - FBD - STL - SCL - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Block protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection • Protection level: Complete protection • programming / cycle time monitoring / header • lower limit • upper limit Dimensions	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
Programming language - LAD - FBD - STL - SCL - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Block protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection • Protection level: Complete protection • Protection level: Complete protection • programming / cycle time monitoring / header • lower limit • upper limit • User States	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
Programming language	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
Programming language	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes

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